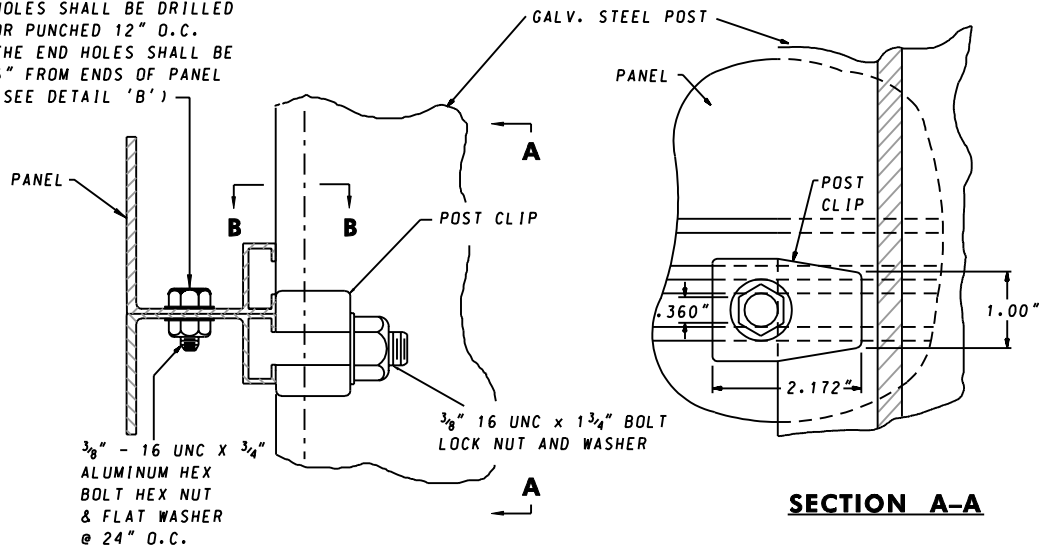
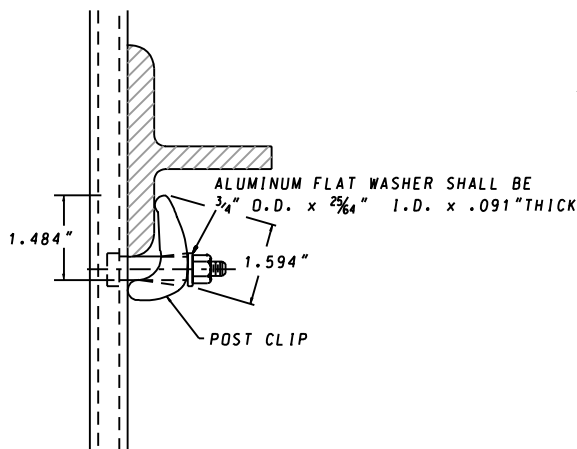


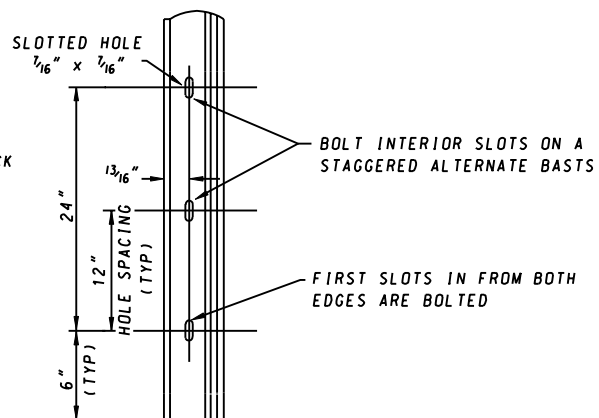
$\frac{7}{16}$ " x $\frac{7}{8}$ " SLOTTED
HOLES SHALL BE DRILLED
OR PUNCHED 12" O.C.
THE END HOLES SHALL BE
6" FROM ENDS OF PANEL
(SEE DETAIL 'B')



DETAILS FOR ASSEMBLING SIGN PANELS




SECTION B-B



DETAIL 'B'

BOLTS	B211, ALLOY 2024-T4, 6262-T9 OR 6061-T6
FLAT WASHERS	B209, ALLOY 2024-T4
RIVETS	ALLOY 5052
NUTS	B211, ALLOY 2017-T4
POST CLIPS	B108, ALLOY 356-T6

SPECIFICATION 813	CATEGORY CODE ITEMS										
APPROVED 	DIRECTOR - OFFICE OF TRAFFIC AND SAFETY										
SHA State Highway Administration	<table border="1"> <tr> <th>APPROVAL • SHA REVISIONS</th><th>APPROVAL • FEDERAL HIGHWAY ADMINISTRATION</th></tr> <tr> <td>APPROVAL 2-21-95</td><td>APPROVAL 2-21-95</td></tr> <tr> <td>REVISED 10-1-01</td><td>REVISED 2-1-01</td></tr> <tr> <td>REVISED</td><td>REVISED</td></tr> <tr> <td>REVISED</td><td>REVISED</td></tr> </table>	APPROVAL • SHA REVISIONS	APPROVAL • FEDERAL HIGHWAY ADMINISTRATION	APPROVAL 2-21-95	APPROVAL 2-21-95	REVISED 10-1-01	REVISED 2-1-01	REVISED	REVISED	REVISED	REVISED
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REVISED	REVISED										

Maryland Department of Transportation STATE HIGHWAY ADMINISTRATION

STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES

EXTRUDED ALUMINUM DETAILS SIGN PANEL ASSEMBLY

STANDARD NO.

MD 813.06